



• Project : Additive Manufacturing of Lime-based Mortars for Architectural Heritage.



- Company: TESELA, MATERIALS INNOVATION AND HERITAGE S.L.
- Country: SPAIN
- Sector: Professional, scientific, and technical activities
- Partners: CETIM Technological centre (A Coruña, Galicia, Spain)
- · Contacts: Gaspar Carrasco-Huertas, Ph.D. (Project Manager)



#### TESELA, MATERIALS INNOVATION, AND HERITAGE / LIM3PRINT PROJECT



# ABOUT TESELA (COORDINATOR)

- Technology-Based Company SME
- Since 2015
- Padul, Granada, Spain.
- Born as SPIN-OFF (Granada University)





### HEADQUARTERS



SUSTAINABLE CONSTRUCTION CLUSTER OF ANDALUSIA - PADUL -



GRANADA UNIVERSITY.
SCIENCE FACULTY
- GRANADA -

### MAIN TEAM FOR LIM3PRINT



**Eugenio Navarro** CEO



Gaspar Carrasco-Huertas, PhD R&D Project Manager

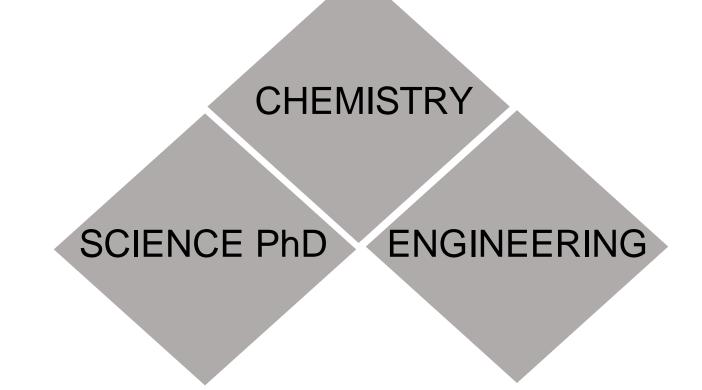


**Gabriela Tarifa** R&D Researcher



Miriam Alguacil R&D Technician

### MEMBERS BACKGROUND











### ABOUT CETIM (SERVICE PROVIDER)

- Private non-profit Technology Centre located in A Coruña (Galicia, Spain).
- Promote R&D in different economic sectors.
- Expertise area: Sustainable Building Materials & development of adv. construction materials.
- Role in the project: Optimization of formulation developed to make it suitable to be 3D printed at laboratory scale.



**Technological Centre** 



#### HEADQUARTERS



A Coruña - GALICIA, Spain-

#### MAIN TEAM FOR LIM3PRINT



M. Alberto Miguéns Blanco
Lead Researcher of Sustainable
Building Materials

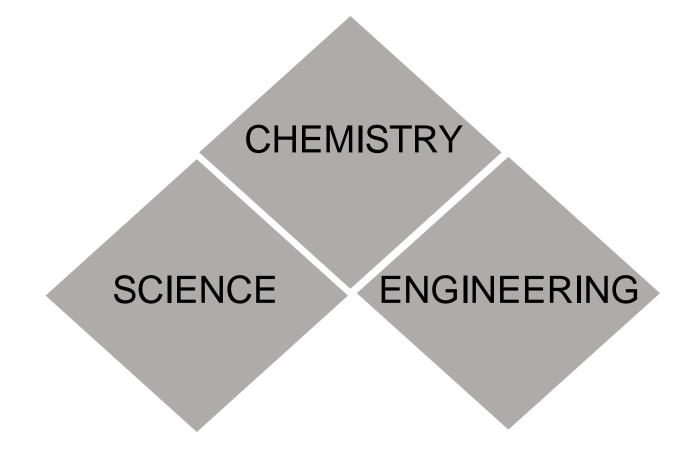


Cintia Pérez Battistessa
Researcher of Sustainable
Building Materials





### MEMBERS BACKGROUND





#### THE CHALLENGE:

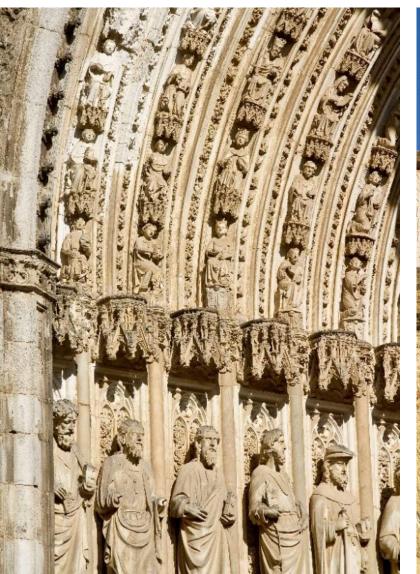


Expand the potential of a new generation of lime-mortars materials in a 3D additive manufacturing (AM) process in a similar way to 3D Concrete Printing for repairing Historical Heritage Singular Artifacts.

#### THE SOLUTION

Develop mortars based on hydraulic lime-mortar materials currently used in heritage applications in combination with new binders, additives, and 3D printing process.







Left: Building materials 3D printer to be used in the project.

Mid: Jamb statues. Santiago de Compostela cathedral (Spain)

Left: Damaged heritage artifact









## IMPORTANCE FOR THE BUILDING & CRAFT SECTOR

- Increase the knowledge-based economy and at the same time, it will increase European innovation-based assets.
- Improve the existing repairing solutions for built heritage using lime-based mortars and 3D printing approaches.

# IMPORTANCE FOR TESELA

- Accelerate European expansion and internationalization process, growth and employment generation.
- Opportunity for Europe towards the adoption of a new green economy model through the integration of the additive manufacturing in craft sectors dedicated to restoring built heritage.









